How to Get Started – Level 6 Model Based Definition

Integrated Manufacturing-Integrated Extended Enterprise

The chart below defines the Model Based Enterprise Capability Level 6:

| Design Data (CAD) | Technical Data | Change and | External and internal | Quality Requirements, | Enterprise |
|--|--|-------------------------------|---|---|---|
| | Package | Configuration | Manufacturing Data | Planning, and Inspection | Collaboration and data |
| | , and the second | Management Data | Exchange | Code Generation | Exchange |
| -2D drawing creation & information content. - Presents geometry and part annotations from the model. No information defined in the 2D drawing 3D model creation & information content - Defines all part geometry Defines all part annotations (including notes, dimensions, PMI, etc.) Model/drawing associatively - No 2D drawings used Supplementary Data (Notes, Parameters, non-geometric data) - Notes are defined and controlled in PLM system database Checking & Model Quality - 3D model geometry and part annotations validated-semi automation using PLM based tools BOM - eBOM managed in PLM eBOM linked to CAD models | -Collection of elements into TD - Automation collection of digital TDP data by PLM -Management of TDP - Automated digital delivery of TDP by PLM. | -Release and change processes | -Process for providing PMI Data to Mfg and inspection and any other groups that may need PMI - External and internal PLM access to native 3D CAD model, 3D lightweight viewable and eBOM -Mfg Process Generation (Process Plans & Work instructions) - Native 3D CAD models used to generate process plans and work instructions -Mfg Code Generation - Association to model and controlled within PLM system -Mfg Data Management (Process plans & work instructions) - Managed in the same PLM system as design models and all manufacturing data is derived from models. -Mfg Process Associatively (Process Plans & Work Instructions, tooling) - Fully associative to design models | -Quality/Inspection Code Generation - Use native 3D design models to generate NC/CMM programs (Parallel Process) -Quality Requirement Data Management - Fully managed in PLM | -Design Data provided to internal enterprise - Differentiated access to all model data based on user roles within the organization. The differential access to data will also be segregated with respect to attribute data within the model or it's associated part -Design Data use by the internal enterprise - Native 3D CAD model, 3D lightweight viewable leveraged by the internal enterprise -Design Data provided to external Design Authority - Native 3D CAD model, 3D External PLM access to native 3D CAD model, 3D lightweight viewable and eBOM. Access to native models, Neutral models, and metadata decided by the type of relationship with external design authority. |

This is the highest level of capability defined to date. It builds upon level 5 but adds a great deal of automation that enables the automated formal delivery of a TDP. It also eliminates all use of 2D drawings even by exception. It should be noted that this is considered a stretch goal and no orginzation this group knows of has reached this level, nor is the technology available to achieve it.

Summary:

- 3D Models are the master
- No Drawings are allowed
- The model and its meta data are now available across the extended enterprise
- The TDP fully automated
- There is full connectivity with the extended enterprise
- Internal and external use of Product Lifecycle Management tools

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